



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

20NR-64
Job Sheet 184131



9 JH

Part No: 20NR-64

Job Qty: 15 ea

Part Name: Flat Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 10/11/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 20NR-64 REV.A IPP REV:A 17.11.15 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	10/11/18	10/11/18	0.00	0.00	Start Up Machining-2		
100	Mill Conv	15 pcs	10/11/18	10/11/18	0.00	7.50	Mill Conv 1		
110	QC	15 pcs	10/11/18	10/11/18	0.00	0.00	QC2 Machining-3		
120	QC	15 pcs	10/11/18	10/11/18	0.00	0.00	QC8 Machining-4		
130	Packaging	15 pcs	10/11/18	10/11/18	0.00	0.00	Packaging3-2		
140	QC21-SA	15 Ea	10/11/18	10/11/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - 1- MILL AS PER DWG **USE 1.00" BALL MILL** 2- DEBURR

18/10/16
18-10-06
OCT 09 2018
GA143
sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8631K211	Rubber Square Bar 90A Extra Hard	1.9950 ft (.133 ea)	90-Start up Operation	8014681

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8631K211	2	4	0

Part Specifications

Specifications could not be found.



Container No: S116371



Part: 20NR-64

Job No: 184131

Serial No/Batch: S116371

Revision: A

Inspector:

Exp Date:

Instructions:

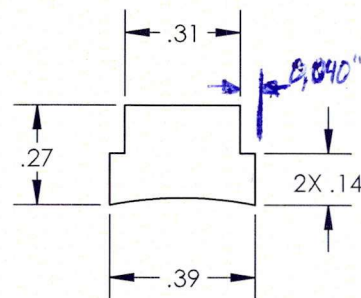
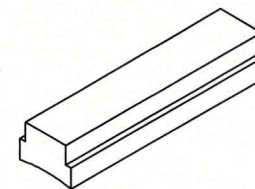
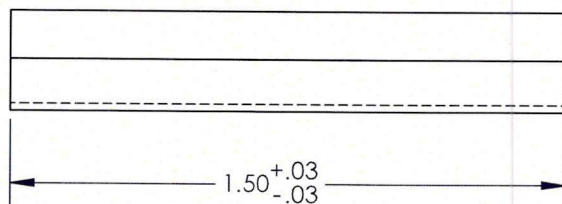
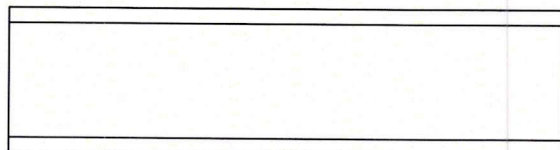
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/5/18 2:10 PM DART.LAMARCHE.MATHIEU

Date: 10/06/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0102	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	7/30/2014	DJN	RW



NOTES:

1. USE FIXTURE 20NR-64-F AS CASTING MOLD.
2. RADIUS IS FOR SHRINKAGE NOT CRITICAL.
3. BAG & LABEL WITH BATCH NUMBER.

USED ON

20NR

8NR

DART AEROSPACE	
TITLE FLAT BUMPER	
DWG NO. 20NR-64	REV A
MAT'L POLYURETHANE	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 2:1	DATE 8/13/2013
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-64	1	FLAT BUMPER	POLYURETHANE	3/8 X 3/8 X 1-1/2